

## Grout 6 SFR

Castable structural, reinforced, controlled shrinkage shotcrete



Grout 6 SFR is a high-performance, self-levelling castable mortar, being fibre-reinforced with Readymesh MM-150 steel fibres and 6 mm Readymesh PM-060 polypropylene microfibres, with high flexural strength, great adhesion to concrete and steel, and shrinkage compensation. Aggregates with a maximum size of 6 mm. It is ideal for anchoring road joints, restorations, reinforcements and seismic adjustments, offering ductility for medium-to-high thicknesses (5-20 cm), on structures in reinforced concrete and masonry.

**CUSTOMS CODE:** 3824 5090

**COMPONENTS:** Single-component

**APPEARANCE:** Powder

**AVAILABLE COLORS:** Gray

**PACKAGING AND DIMENSIONS:** Bag 25 kg - Pallet: 50 x (Bag 25 kg)

### OBTAINED CERTIFICATIONS AND REGULATIONS



### FIELDS OF APPLICATION

Structural restoration and adjustments, recovery and anchoring of road, motorway, airport joints and critical area joints in general.

### ALLOWED SUPPORTS

Concrete - Asphalt

### PREPARATION OF SUPPORTS

Application surfaces should be clean, free of soiling, crumbling and non-adhering parts, dust, etc., conveniently saturated with water until they reach the condition "saturated with dry surface". An adequate roughening of the surfaces by scarifying, sandblasting etc. is always necessary in order to obtain the maximum adhesion values to the substrate. The optimal values are obtained with high pressure hydro-scarification. Bare the irons undergoing disruptive oxidation or deeply oxidized, removing the rust of the exposed irons (by sandblasting or abrasive brushes).

## MODE OF USE

Pour about 2/3 of the mixing water into the mixer, add Grout 6 SFR and the remaining water; continue to mix until a homogeneous lump-free mixture is obtained. The mixing water should be about 13%-15% by weight (3.5-4.5 litres per bag). Adopt casting procedures capable of ensuring the absence of discontinuities and avoid the formation of air pockets. For high anchoring sections it is appropriate to add Ghiaietto 6.10 (please refer to the appropriate technical data sheet for more information).



## APPLICATION METHODS

Brick trowel - Pour out - Finishing trowel - Spatula

## TOOL CLEANING

Water

## KEY FEATURES

- |  |   |
|--|---|
|  Highlighted product           |  Maximum diameter of aggregate: 5 mm |
|  Mix with water: 11 - 14 %     |  Nonflammable                        |
|  Pot-life: 60 min              |  Temperature of use: +5 / +35 °C     |
|  Use wearing protective gloves |  UV-resistant                        |

## TECHNICAL SPECIFICATIONS

- |   |  |
|---|--|
| <i>UNI EN 12190</i><br>Compressive strength after 1 day > <b>30 N/mm<sup>2</sup></b>            | <i>UNI EN 12190</i><br>Compressive strength after 7 days > <b>60 N/mm<sup>2</sup></b>        |
| <i>UNI EN 12190</i><br>Compressive strength after 28 days > <b>80 N/mm<sup>2</sup></b>          | <i>UNI EN 196/1</i><br>Flexural strength at 1 day > <b>6 N/mm<sup>2</sup></b>                |
| <i>UNI EN 196/1</i><br>Flexural strength after 7 days > <b>10 N/mm<sup>2</sup></b>              | <i>UNI EN 196/1</i><br>Flexural strength after 28 days > <b>12 N/mm<sup>2</sup></b>          |
| <i>UNI EN 13295</i><br>Resistance to carbonatation <b>dk &lt; cls standard mm<sup>2</sup>/m</b> | <i>UNI EN 1881 75 kN</i><br>Pull-out resistance on masonry support, Pull Out < <b>0.6 mm</b> |
| <i>UNI EN 1015-6</i><br>Density <b>2250 kg/m<sup>3</sup></b>                                    | <i>UNI EN 1015-17</i><br>Chloride content < <b>0.01 %</b>                                    |
| <i>UNI EN 12390-8</i><br>Water penetration under pressure (5 bar for 72 hours) < <b>5 mm</b>    | <i>EN 13412</i><br>Static elastic modulus <b>29 GPa</b>                                      |
| <i>UNI EN 13687-2</i><br>Thermal compatibility > <b>2 N/mm<sup>2</sup></b>                      | <i>UNI EN 1542</i><br>Bonding force > <b>2.5 N/mm<sup>2</sup></b>                            |
| <i>UNI EN 13057</i><br>Capillary absorption < <b>0.40 kg•h<sup>0.5</sup>/m<sup>2</sup></b>      |  |

## CONSUMPTION

Approximately 21,50 kg/m<sup>2</sup> of Grout 6 SFR for every centimetre of thickness to be implemented (approximately 2150 kg per cubic metre).



## STORAGE AND CONSERVATION

Store the product in its original packing, in a fresh and dry environment, avoiding frost and direct sunlight. Inadequate storage of the product may result in a loss of rheological performance. Protect from humidity.

## PHOTO GALLERY



## ADDITIONAL CONTENT



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