

# Floor Tenax Speedy

## Rapid fibre-reinforced micro-concrete for the restoration of floors



Floor Tenax Speedy is a very quick-hardening, plastic/fluid, pourable mortar that can be used for restoration and repairs on deteriorated or damaged floors. The formulation contains very high strength cements, micro-silicas with pozzolanic activity, aggregated in a rational granulometric curve  $(0.1 \div 1.8 \text{ mm})$ , special additives and a mix of READYMESH microfibers both in polypropylene and in glass. This special mix of high tenacity microfibres gives the applied product an exceptional reduction of the hygrometric shrinkage, the dissipation of the efforts in the case of heavy stresses and much higher fracture energy compared to traditional mortars. The product mixes with very low water/cement ratios (<0.32). The special formulation of Floor Tenax Speedy gives the restorations performed, mechanical strength, fracture energy, exceptional durability and very high chemical-physical resistance.

CUSTOMS CODE: 3824 5090 COMPONENTS: Single-component

APPEARANCE: Powder AVAILABLE COLORS: Gray

PACKAGING AND DIMENSIONS: Bag 25 kg

# **OBTAINED CERTIFICATIONS AND REGULATIONS**



#### **FEATURES AND BENEFITS**

Floor Tenax Speedy has a workability time of approximately 40 minutes, after which the gripping process is triggered followed by rapid hardening. The hygrometric shrinkage is extremely limited, guaranteeing volumetric stability to restoration carried out. The performances that make Floor Tenax Speedy unique are: • resistance to dynamic stress, • fatigue resistance, fracture energy, toughness and resistance to post-breaking strain, • very high mechanical compression strength (> 90 MPa at 28 days), • very high mechanical tensile and bending strength (> 12.5 MPa at 28 days), • excellent durability and resistance to chemical attacks. Recommended maximum thickness: 20 mm (flooring) 40 mm (casting within formwork) Minimum recommended thickness: 8 mm (flooring) 25 mm (casting within formwork)

#### FIELDS OF APPLICATION

Floor Tenax Speedy is used in the repair of deteriorated floorings with limited thickness (typical applications in the range 8 - 20 mm), characterised by high performance in terms of deformation, resistance and anti-cracking resistance and in particular where there is a need for a rapid opening to traffic or rapid exercise after application. The main application fields are: • rapid repair of industrial concrete floors with walkability allowed after only six hours from casting and drive over allowed after 24-48 hours from the application; • rapid repair of joints in industrial flooring; • laying and fixing of manhole covers; • structural repairs and repairs generally performed with casting within formwork.

#### **ALLOWED SUPPORTS**

Concrete - Bricks



#### PREPARATION OF SUPPORTS

Application surfaces must be clean, free of dust, contamination, crumbling, inconsistencies, etc., and adequately saturated-surface-dry with water.

#### MODE OF USE

• The support must be prepared by mechanical scarification or hydro-scarification for a depth of not less than 6 mm. The scarification of the support is an absolutely necessary operation to ensure sufficient grip of the coating applied. In the case of localized patches or repairs, cut the contours at right angles with an angle grinder. • The support must not have traces of oils, greases, detergents. • The support must be in good condition, clean, course, without crumbling parts or dust (suction of all dust and debris with an adequately equipped vacuum system). Wash the surface with pressurized water. Saturate the support with water before applying and eliminate any excess water on the surface. • Application temperature: 5°C to 35°C. • We strongly recommend the use of a vertical axis mixer with planetary or double horizontal helical movement, both for effective mixing of fibre-reinforced reinforcement and for optimal performance of site operations. • MIXING: mix the entire contents of the bag with potable water in the measure of 11% - 12.5% referred to the total weight of the mortar (about 2.75 - 3.13 lt per 25 kg bag) creating a homogeneous mixture. Mixing time: approximately 4 minutes with high-efficiency mixer. • In the case of large thicknesses (e.g.: manhole repairs) use compaction with a vibrating needle or tamp it down in a very intense way. • Level the surface with a vibrating screed on the prepared templates. • The surface must be protected after application by polyethylene sheets or anti-evaporation treatments. The latter should be sprayed on the restored surface as soon as the hardening phase of the surface begins (provide anti-evaporation treatments only if no other protective or aesthetic-protective applications are planned above: contact our technical service for advice on the most indicated surface protection methods and on the type of product that can be used as a curing compound). In the case of thicknesses exceeding 20 mm, Floor Tenax Speedy must be laid out, supported and floated on a suitable sub-base only with appropriate measures to ensure the structural adhesion and anchoring to the support itself. The methods of anchorage suggested include: laying with a special epoxy resin for structural construction joints (Syntech RGS or Syntech Pavisheer); or positioning a galvanized steel net with 5x5 cm mesh and 2 mm wire, which is spaced from the support plane of half the expected thickness of Floor Tenax Speedy and anchored to the same by "L"-shaped connectors fixed in holes resinated with Syntech Profix or fixed by nailing with "nail guns". Provide a cover with wet TNT and waterproof sheet as soon as the surfaces are walkable and keep covered for at least 48 hours.

#### APPLICATION METHODS

Finishing trowel - Pump - Spatula - Straight edge

#### **TOOL CLEANING**

Water

#### **KEY FEATURES**

←I→ Max. recommended thickness: 20 mm

Mix with water: 11 - 12.5 %

Shelf-life: 12 months

→I← Min. recommended thickness: 8 mm

Quick setting product

Temperature of use: +5 / +30 °C



#### **TECHNICAL SPECIFICATIONS**

EN 12190

Compressive strength after 6 hours 8 N/mm<sup>2</sup>

EN 12190

>50 N/mm<sup>2</sup>

EN 196-1

Flexural strength after 28 days > 12.5 N/mm<sup>2</sup>

UNI EN 1015-6

Density 2250 kg/m³

UNI EN 1542

Bonding force > 2.5 N/mm<sup>2</sup>

UNI EN 13892-3

Wear resistance 0.8 cm<sup>3</sup>/50cm<sup>2</sup>

EN 12190

Compressive strength after 12 hours 20 N/mm<sup>2</sup>

EN 12190

Compressive strength after 28 days > 95 N/mm<sup>2</sup>

Breaking load longitudinal 4 N/mm<sup>2</sup>

UNI EN 13057

Capillary absorption 0.38 kg • h^0.5/m²

EN 13412

Static elastic modulus 35000 N/mm<sup>2</sup>

# **CONSUMPTION**

Approximately 21 kg/m² of Floor Tenax Speedy for every centimetre of thickness to be implemented (approximately 2100 kg per cubic metre).

#### STORAGE AND CONSERVATION

Store the product in its original packing, in a fresh and dry environment, avoiding frost and direct sunlight. Inadequate storage of the product may result in a loss of rheological performance. Protect from humidity.

#### **PHOTO GALLERY**







### **ADDITIONAL CONTENT**



# Floor Tenax Family characteristics and selection criteria

| Characteristics and Selection Criteria                    |  |  |  |   |
|---|--|--|--|---|
|   | Floor Tenax  | Floor Tenax Speedy   | Floor Tenax HP   | Floor Tenax HP SPEEDY   |
| workability   | castable mortar  | castable mortar  | castable mortar  | castable mortar   |
| fibers, maximum size                                      | 6 mm   | 6 mm   | 18 mm  | 18 mm   |
| Workability time  | approximately 120 minutes  | approximately 40 minutes   | approximately 120 minutes  | approximately 40 minutes  |
| Resistance to compression at 6 hours                      | 0  | 8 MPa  | 0  | 8 MPa   |
| Resistance to compression at 12 hours                     | 8 MPa  | 20 MPa   | 8 MPa  | 20 MPa  |
| Resistance to compression at 1 day                        | >35 MPa  | >50 MPa  | >35 MPa  | >50 MPa   |
| Resistance to compression at 28 days                      | > 95 MPa   | > 95 MPa   | > 95 MPa   | > 95 MPa  |
| Tensile strength  | 4 MPa  | 4 MPa  | 5.5 MPa  | 5.5 MPa   |
| Restoration of industrial flooring: selection criteria    | Thickness 10-20 mm<br>Walkability at 12 hours<br>approx.<br>Light trucks at 24 hours<br>approx.<br>Drive over at 48 hours<br>approx. | Thickness 10-20 mm  Walkability at 6 hours approx. Light trucks at 12 hours approx.  Drive over at 24 hours approx.  With a team of two men, finish areas of max 12-16 square meters at a time | Thickness <b>8-25</b> mm Walkability at 12 hours approx. Light trucks at 24 hours approx. Drive over at 48 hours approx.  Highly stressed areas where compressive strength and high fracture energy are required | Thickness 8-25 mm Walkability at 6 hours approx. Light trucks at 12 hours approx. Drive over at 24 hours approx. With a team of two men, finish areas of max 12-16 square meters at a time Highly stressed areas where compressive strength and high fracture energy are required |
| Restoration of industrial flooring: aesthetic performance | possible inhomogeneity<br>of colour and light halos  | possible inhomogeneity<br>of colour and light halos  | possible inhomogeneity<br>of colour and light halos<br>Silky fibres visible on the<br>surface  | possible inhomogeneity of<br>colour and light halos<br>Silky fibres visible on the<br>surface   |
| Other fields of application                               | Structural restorations in<br>general with casting<br>within formwork _<br>thicknesses from 15 to<br>30 mm                           | Structural restorations in<br>general with casting<br>within formwork _<br>thicknesses from 15 to<br>30 mm   | Structural restoration in general with formwork centre casting _ thicknesses from 20 to 50 mm  Slab reinforcement hoods _ thicknesses from 15 to 30 mm   | Structural restorations in general with casting within formwork _ thicknesses from 20 to 50 mm  Slab reinforcement hoods _ thicknesses from 15 to 30 mm   |

Physical-mechanical values obtained at 20°C in laboratory conditions; workability and agility may vary depending on the temperatures present at the application



#### **WARNINGS AND PRECAUTIONS**

It is always important to carry out preliminary tests to check the appropriateness of the product, depending on specific requirements. It is recommended to treat carefully the curing of the shotcrete for a few days, through continuous flushing of water or covering the same with a length of cloth made of polyethylene (winter period) or awning in non-woven fabric impregnated with water (spring/summer). The general information, along with any instructions and recommendations for use of this product, including in this data sheet and eventually provided verbally or in writing, correspond to the present state of our scientific and practical knowledge.

Any technical and performance data reported is the result of laboratory tests conducted in a controlled environment and thus may be subject to modification in relation to the actual conditions of implementation.

Azichem Srl does not assume any liability arising from inadequate characteristics related to improper use of the product or connected to defects arising from factors or elements unrelated to the quality of the product, including improper storage. Those wishing to utilise the product are required to determine prior to use whether or not the same is suitable for the intended use, assuming all consequent responsibility.

The technical and characteristic details contained in this data sheet shall be updated periodically. For consultation in real time, please visit the website: www.azichem.com. The date of revision is indicated in the space to the side. The current edition cancels out and replaces any previous version.

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It is forbidden to dispose of the product and/or packaging in the environment.

